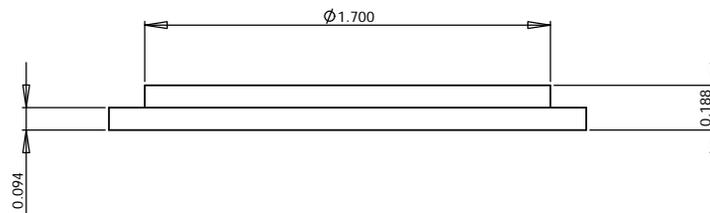


SECTION A-A



NOTES:

1. REMOVE ALL BURRS & SHARP EDGES
2. PART TO BE HARDENED & TEMPERED TO MAXIMUM YIELD STRENGTH
3. PART TO BE PROTECTED FROM OXIDATION DURING HEAT TREATMENT



High Pressure Collaborative Access Team
at the Advanced Photon Source

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:	
DIMENSIONS:		ER	12-19-15	80deg SSDAC plug insert	
INCH		CHECKED		SIZE	DWG. NO.
MATERIAL:		COMMENTS:		C	
440C Stainless Steel		See notes		SCALE: 2.5:1	REV
DO NOT SCALE DRAWING					A
				SHEET 1 OF 1	

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